



Dart Aerospace Ltd.
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Canada

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D350-689-013
Job Sheet 201294



Part No: D350-689-013

Job Qty: 1 pcs

Part Name: Floor Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Due Date: 10/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV.D IPP rev D 06.02.07 Re-format ec IPP rev E 06.02.28 Fixed typo ec IPP rev.F 07.01.02 per dsi 9311 ec IPP Rev:G 10.06.07 remove qty 1 D3033-1 DD ver:EC IPP REV:H 11.11.17 PER IIN REVB DD VERF:EC IPP REV:I 11.11.24 AS PER ECN11-674 DD VERF:EC IPP REV:J 12.11.20 AS PER DSI9588 REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs	10/18/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S224123



Part: D350-689-013

Job No: 201294

Serial No/Batch: S224123

Revision: D

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue 1, FAA-CTC SR016201

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110	QC 4	1 pcs	10/18/19	0.00 0.00	Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
120	Packaging 3-1 - Stock - B4B	1 pcs	10/18/19	0.00 0.00	QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
125	DC - 1 - B4B	1 pcs	10/18/19	0.00 0.00	Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
130	QC 21 - FG	1 pcs	10/18/19	0.00 0.00	Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
	Part Op 101 - Pick kit Descriptions: 110 - (QC4- 100% Inspect kits for completeness)				Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					DC - 1 - B4B	
					DC - 2 - B4B	
					QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

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120 - Identify and pack for shipping as per PPP D350-689-013 Location: FG027

125 - Photocopy D350-689 bluefile & type labels per PPP D350-689-013 CHG 005

130 - QC21- Final Inspection - Work Order Release

(012496)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3025-1	Beam	1 pcs (1 ea) ✓	101-Packaging 1 - Pick Kit	S156323 ✓
D3027-1	Clip	1 pcs (1 ea) ✓	101-Packaging 1 - Pick Kit	S214873 ✓
D3027-3	Clip	1 pcs (1 ea) ✓	101-Packaging 1 - Pick Kit	S150346 ✓
D3027-5	Clip	1 pcs (1 ea) ✓	101-Packaging 1 - Pick Kit	S150349 ✓
D3027-7	Clip	4 pcs (4 ea) ✓	101-Packaging 1 - Pick Kit	S163532 ✓
D3032-1	Spacer	1 pcs (1 ea) ✓	101-Packaging 1 - Pick Kit	F ^m S151254 ✓
D3033-1	Seat Track	2 pcs (2 ea) ✓	101-Packaging 1 - Pick Kit	9R S200092 S149602 ✓
D3234-1	Doubler	1 pcs (1 ea) ✓	101-Packaging 1 - Pick Kit	d ^B F157724 ✓
D3234-5	Spacer	2 pcs (2 ea) ✓	101-Packaging 1 - Pick Kit	S206471 ✓
D4575-1	Beam	1 pcs (1 ea) ✓	101-Packaging 1 - Pick Kit	S220036 ✓
D4575-3	Doubler	1 pcs (1 ea) ✓	101-Packaging 1 - Pick Kit	S025079 ✓
MS21059L3	Nut Plate	12 Ea (12 ea) ✓	101-Packaging 1 - Pick Kit	S221609 ✓
MS24693-S273	Screw	2 Ea (2 ea) ✓	101-Packaging 1 - Pick Kit	S006955 ✓
MS27039-1-10	Screw	6 Ea (6 ea) ✓	101-Packaging 1 - Pick Kit	S157316 ✓
NAS1149D0332J	Washer	6 Ea (6 ea) ✓	101-Packaging 1 - Pick Kit	S222100 ✓
D3026-1	Channel	1 Ea (1 ea) ✓	101-Packaging 1 - Pick Kit	ol S200092 86977 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	D3025-1	1	4	0
	D3026-1	1	5	0
	D3027-1	1	10	0
	D3027-3	1	10	0
	D3027-5	1	11	0
	D3027-7	4	14	0
	D3032-1	1	2	0
	D3033-1	2	6	0
	D3234-1	1	1	0
	D3234-5	2	19	0
	D4575-1	1	1	0
	D4575-3	1	7	0
	MS21059L3	12	150	0
	MS24693-S273	2	355	0
	MS27039-1-10	6	218	0
	NAS1149D0332J	6	1,624	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042) _____			
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY					
				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details: _____									
Completed By _____				Lead hand / Supervisor _____					
QC / QA Coordinator _____									